

STANDARD ACCESSORIES FOR HEADER TANKS



COLLAR BRACKETS

6"

Our most popular Brackets for fastening the tank versatile, practical and efficient



PRODUCT CERTIFICATIONS

STANDARD



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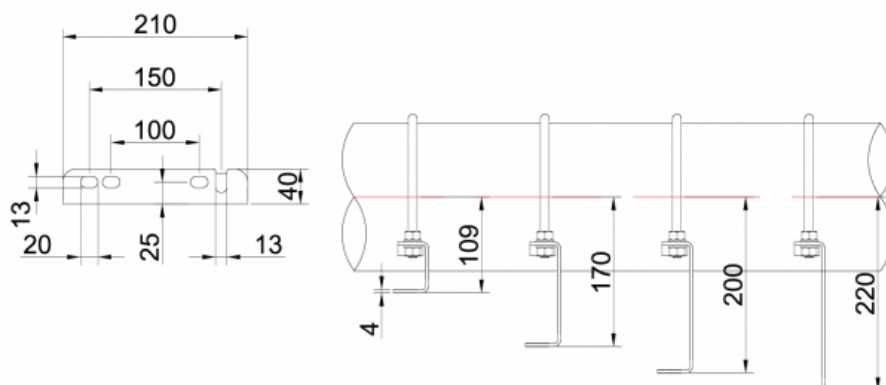
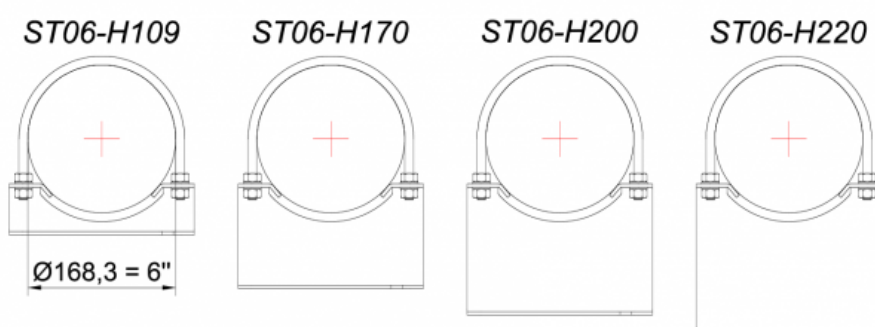


TECHNICAL FEATURES

Code	Height	Weight
ST06-H109	109mm	0.825kg
ST06-H170	170mm	1.225kg
ST06-H200	200mm	1.450kg
ST06-H220	220mm	1.585kg

COLLAR BRACKETS TYPE

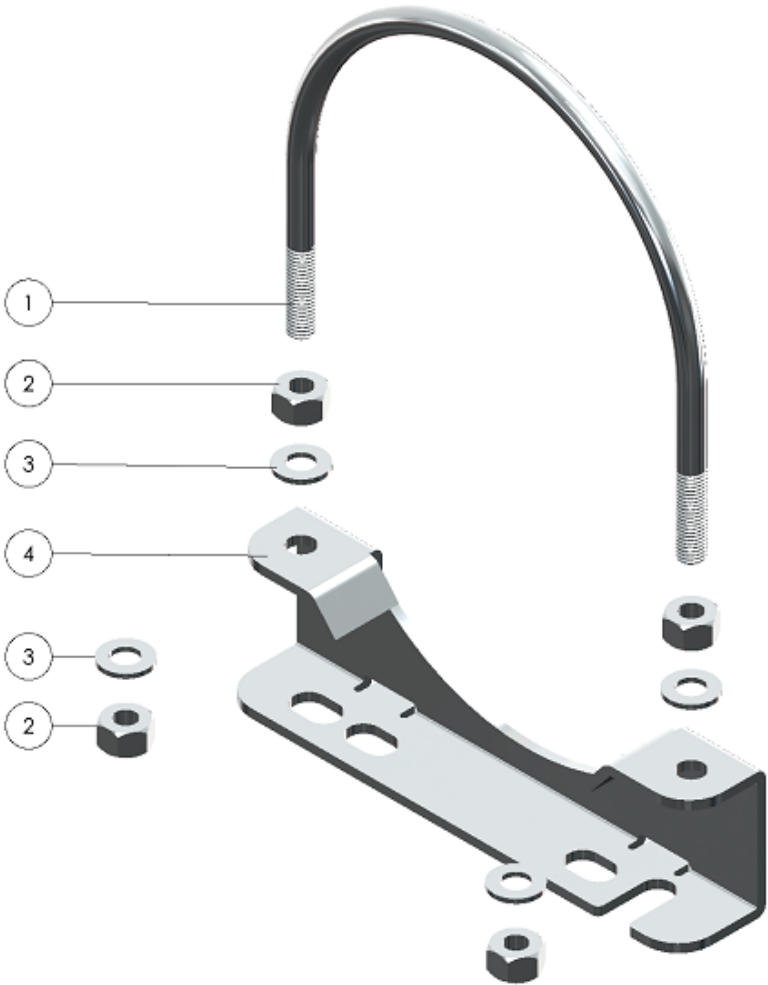
COLLAR BRACKETS - 6" HEADER TANK



PARTS LIST

No.	Description	Material
1	Collar 6"	CS/ SS
2	Nut M10	CS/ SS
3	Washer	CS/ SS
4	Brackets 6"	CS/ SS

Immagine

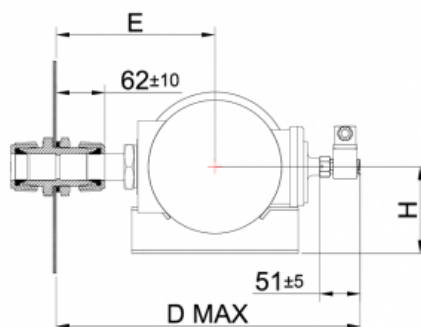


DIMENSIONAL LAYOUT

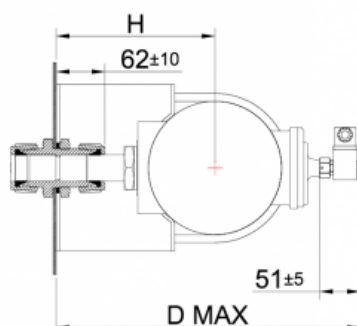
COLLAR BRACKETS - 6" HEADER TANK

SUGGESTED ASSEMBLING

VALVE TYPE	Ø PIPE	E	D MAX	H
		Tolerance -10 +20	Tolerance -10 +20	
AE1825WTS AE2825WTS	1"	200 mm	384 mm	SEE TABLE 1 PAGE HEIGHT BRACKET
AE1825ITS AE2825ITS	1"	190 mm	371 mm	
AE1825WTL AE2825WTL	1"	214 mm	407 mm	
AE1825ITL AE2825ITL	1"	230 mm	411 mm	

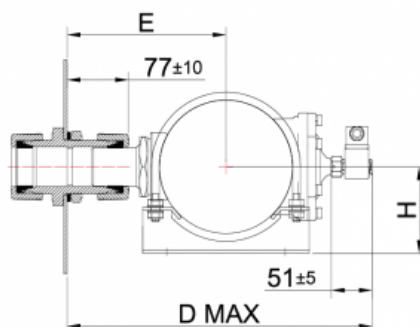


VALVE TYPE	Ø PIPE	BRACKET TYPE	H	D MAX
AE1825WTS AE2825WTS	1"	ST06-H170	170 mm	363 mm
AE1825ITS AE2825ITS	1"	ST06-H200	200 mm	381 mm
AE1825WTL AE2825WTL	1"	ST06-H220	220 mm	413 mm
AE1825ITL AE2825ITL	1"	ST06-H220	220 mm	401 mm

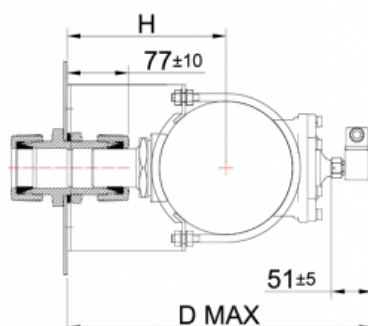


DIMENSIONAL LAY-OUT 2
COLLAR BRACKETS - 6" HEADER TANK
SUGGESTED ASSEMBLING

VALVE TYPE	Ø PIPE	E	D MAX	H
		Tolerance -10 +20	Tolerance -10 +20	
AE1840WTS AE2840WTS	1"1/2	180 mm	373 mm	SEE TABLE 1 PAGE HEIGHT BRACKET
AE1840ITS AE2840ITS	1"1/2	190 mm	371 mm	
AE1840WTL AE2840WTL	1"1/2	214 mm	407 mm	
AE1840ITL AE2840ITL	1"1/2	230 mm	411 mm	

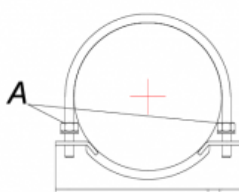


VALVE TYPE	Ø PIPE	BRACKET TYPE	H	D MAX
AE1840WTS AE2840WTS	1"1/2	ST06-H170	170 mm	363 mm
AE1840ITS AE2840ITS	1"1/2	ST06-H200	200 mm	381 mm
AE1840WTL AE2840WTL	1"1/2	ST06-H220	220 mm	413 mm
AE1840ITL AE2840ITL	1"1/2	ST06-H220	220 mm	401 mm



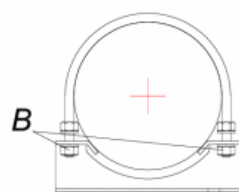
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INSTRUCTIONS FOR ASSEMBLING



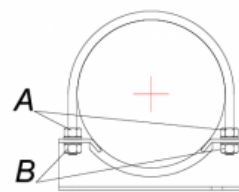
STEP 1

- Insert the U collar on the vessel
- screw the two nuts M10 (A) and then the washer D10 till the end of the thread
- Insert bracket



STEP 2

- Insert the washer D10 and the two nut M10 (B)
- Torque at 6Nm/8Nm



STEP 3

- Screw the nut (A) untill the bracket
- Hold the nut (B)
- Now torque the nut (A) at 40Nm with always the nut (B) holded